

Amendments to the Claims:

This listing of claims will replace all prior versions and listings of claims in the application:

Listing of Claims:

Claims 1-7. (Canceled)

8. (Previously amended) A method for producing an armature shaft of an electric motor having a worm, wherein the worm (30) is produced, at the end of the armature assembly (10), by reshaping the armature shaft (12).

9. (Previously amended) The method of claim 8, wherein that the worm (30) is produced by rolling.

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10. (Currently amended) ~~The method of claim 8~~ A method for producing an armature shaft of an electric motor having a worm, wherein the worm (30) is produced, at the end of the armature assembly (10), by reshaping the armature shaft (12), wherein that before the production of the worm (30), a tubular bearing seat (26) is mounted on the armature shaft (12) between other parts (14, 18, 20) of the armature (10), which are placed on the armature shaft (12), and the worm (30) to be produced, and an outer diameter of the bearing seat (26) is at least as great as an outer diameter of the worm (30) to be produced.